



**VERSA**  
INTEGRITY GROUP

Inspection Services

## ABOVE GROUND STORAGE TANK INSPECTION



Our experienced tank personnel have inspected thousands of storage tanks since the inception of the API 653 certification program.

We participate in several in-service inspection programs for our customers and maintain records of due dates for them. Our out-of-service inspection is extensive and we have personnel and equipment to support all phases of the inspection per specifications.

Our formal reporting comes complete with full evaluations of all floor, shell, roof, and appurtenance calculations.

Versa Integrity Group also offers certified inspectors that have experience with STI SP-001 to meet current EPA requirements of small tanks that fall into the agency's SPCC rule.

## Services Provided

- Floating and fixed roof evaluations
- Primary and secondary seal inspections
- MFE flux leakage inspection of floor plating
- Remote and manual UT crawler inspection of shell plating
- Video camera inspection of inaccessible locations
- Roof inspections using remote crawler system
- Laser inspection of tank internal floor level deviations
- Edge settlement evaluations
- Laser transit external settlement inspection and evaluation
- Planar tilt evaluations
- Vacuum box testing
- Internal floating roof membrane and pontoon inspection
- External floating roof pontoon visual, diesel, and air testing
- Helium leak testing of tank floors
- Corrosion mapping (AUT) of areas of concern or indication monitoring



## OUR OFFICES

**New Orleans Division**  
504.368.3122

**Houston Division**  
832.433.7942

**Orlando Division**  
407.481.2533

**Lafayette Division**  
337.837.9721

**Pascagoula Division**  
228.475.8998

**Tampa Division**  
813.626.0287

**Sulphur Division**  
337.558.6071

**Freeport Division**  
979.864.3401

**Corpus Christi Division**  
361.215.1704